

RS™ Gun Front Adapter Kits

332520A

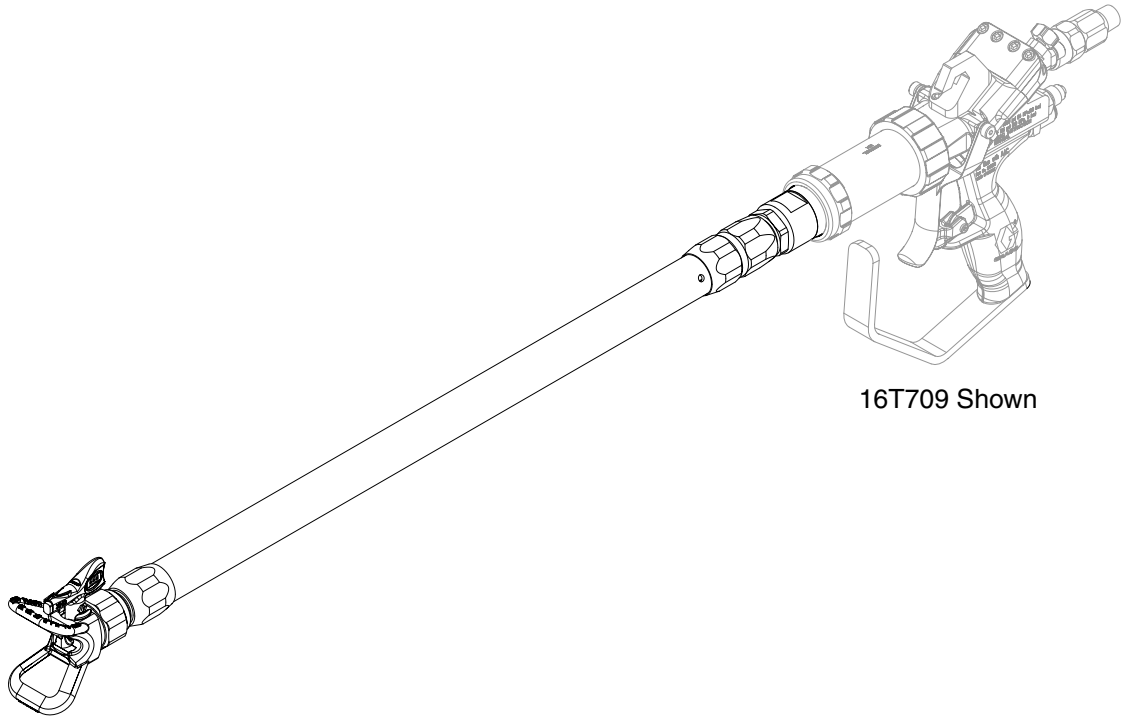
EN

For adapting the internal mix gun for specific field applications.
For professional use only.



Important Safety Instructions

Read all warnings and instructions in this manual and the RS Gun and Cutter, Operation-Repair manual. Save all instructions.



16T709 Shown

Contents


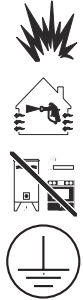


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Related Manuals

Manual	Description
3A0232	RS Gun and Cutter, Operation-Repair
3A1790	Roller Frame, Instructions-Parts

Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

 WARNING	
	<p>FIRE AND EXPLOSION HAZARD</p> <p>Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> • Use equipment only in well ventilated area. • Eliminate all ignition sources; such as pilot lights, cigarettes, portable electric lamps, and plastic drop cloths (potential static arc). • Keep work area free of debris, including solvent, rags and gasoline. • Do not plug or unplug power cords, or turn power or light switches on or off when flammable fumes are present. • Ground all equipment in the work area. See Grounding instructions. • Use only grounded hoses. • Hold gun firmly to side of grounded pail when triggering into pail. • If there is static sparking or you feel a shock, stop operation immediately. Do not use equipment until you identify and correct the problem. • Keep a working fire extinguisher in the work area.
	<p>SKIN INJECTION HAZARD</p> <p>High-pressure fluid from dispensing device, hose leaks, or ruptured components will pierce skin. This may look like just a cut, but it is a serious injury that can result in amputation. Get immediate surgical treatment.</p> <ul style="list-style-type: none"> • Engage trigger lock when not dispensing. • Do not point dispensing device at anyone or at any part of the body. • Do not put your hand over the fluid outlet. • Do not stop or deflect leaks with your hand, body, glove, or rag. • Follow the Pressure Relief Procedure when you stop dispensing and before cleaning, checking, or servicing equipment. • Tighten all fluid connections before operating the equipment. • Check hoses and couplings daily. Replace worn or damaged parts immediately.
	<p>MOVING PARTS HAZARD</p> <p>Moving parts can pinch, cut or amputate fingers and other body parts.</p> <ul style="list-style-type: none"> • Keep clear of moving parts. • Do not operate equipment with protective guards or covers removed. • Pressurized equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure and disconnect all power sources.

 WARNING	
	<p>TOXIC FLUID OR FUMES HAZARD</p> <p>Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.</p> <ul style="list-style-type: none"> • Read MSDSs to know the specific hazards of the fluids you are using. • Store hazardous fluid in approved containers, and dispose of it according to applicable guidelines. • Always wear chemically impermeable gloves when spraying, dispensing, or cleaning equipment.
	<p>PERSONAL PROTECTIVE EQUIPMENT</p> <p>You must wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect you from serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This equipment includes but is not limited to:</p> <ul style="list-style-type: none"> • Protective eyewear, and hearing protection. • Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.
	<p>EQUIPMENT MISUSE HAZARD</p> <p>Misuse can cause death or serious injury.</p> <ul style="list-style-type: none"> • Do not operate the unit when fatigued or under the influence of drugs or alcohol. • Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See Technical Data in all equipment manuals. • Use fluids and solvents that are compatible with equipment wetted parts. See Technical Data in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS from distributor or retailer. • Do not leave the work area while equipment is energized or under pressure. Turn off all equipment and follow the Pressure Relief Procedure when equipment is not in use. • Check equipment daily. Repair or replace worn or damaged parts immediately with genuine manufacturer's replacement parts only. • Do not alter or modify equipment. • Use equipment only for its intended purpose. Call your distributor for information. • Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces. • Do not kink or over bend hoses or use hoses to pull equipment. • Keep children and animals away from work area. • Comply with all applicable safety regulations.
	<p>PRESSURIZED ALUMINUM PARTS HAZARD</p> <p>Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.</p> <ul style="list-style-type: none"> • Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents. • Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.

Models

16T680

Ideal for resin transfer molding applications.

16T707

Ideal for casting nozzle applications.

16T708

Ideal for pressure fed rolling applications.

NOTE: Optional roller extensions are available.

Part	Description	Qty
232122	EXTENSION, roller, fixed (0.5 meter)	1
244163	EXTENSION, pole gun, 3 feet	1
244164	EXTENSION, pole gun, 6 feet	1

16T709

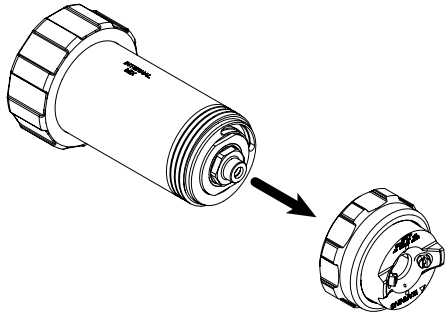
Ideal for spraying into deep channels.

NOTE: A spray tip is required for operation.

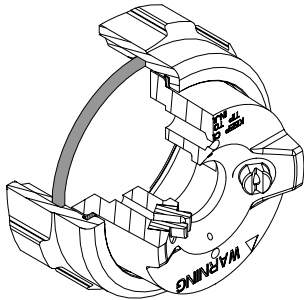
Part	Description	Qty
XHD117	TIP, spray, cylinder (117)	1
XHD119	TIP, spray, cylinder (119)	1
XHD121	TIP, spray, cylinder (121)	1
XHD217	TIP, spray, cylinder (217)	1
XHD219	TIP, spray, cylinder (219)	1
XHD221	TIP, spray, cylinder (221)	1
XHD225	TIP, spray, cylinder (225)	1
XHD227	TIP, spray, cylinder (227)	1
XHD229	TIP, spray, cylinder (229)	1
XHD231	TIP, spray, cylinder (231)	1
XHD235	TIP, spray, cylinder (235)	1
XHD239	TIP, spray, cylinder (239)	1

Installation

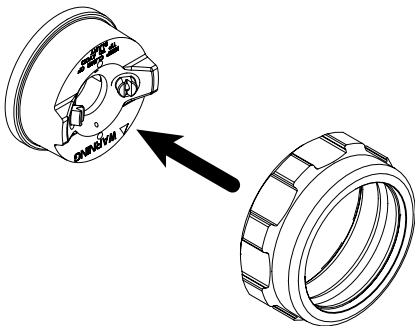
1. Perform **Daily Shutdown** procedure within the RS Gun and Cutter, Operation-Repair manual.
2. Remove the air cap assembly and retaining ring.



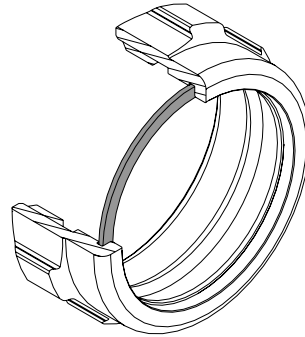
3. Remove the o-ring from the retaining ring.



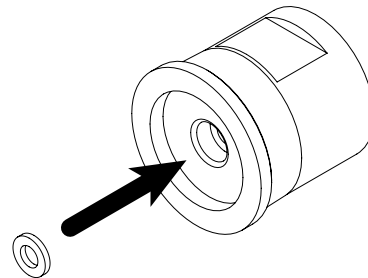
4. Remove the air cap.



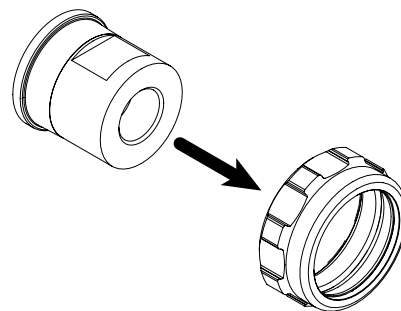
5. Remove and replace the gasket inside the retaining ring.



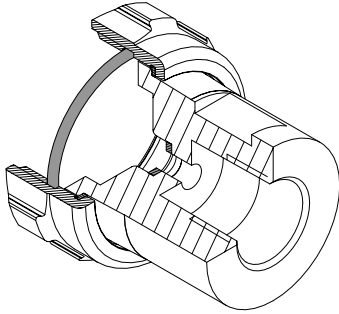
6. Install the gasket inside the adapter.



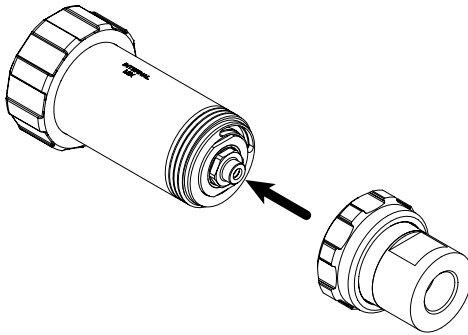
7. Install the adapter inside the retaining ring.



8. Install the o-ring inside the retaining ring.

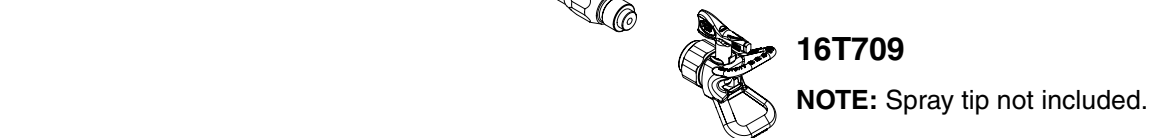
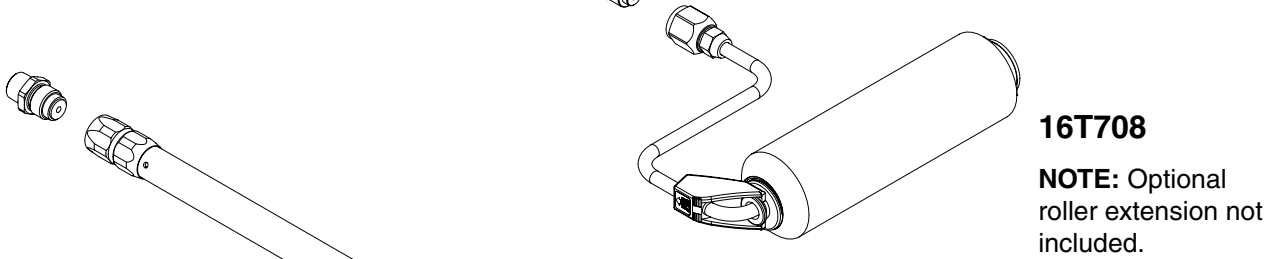
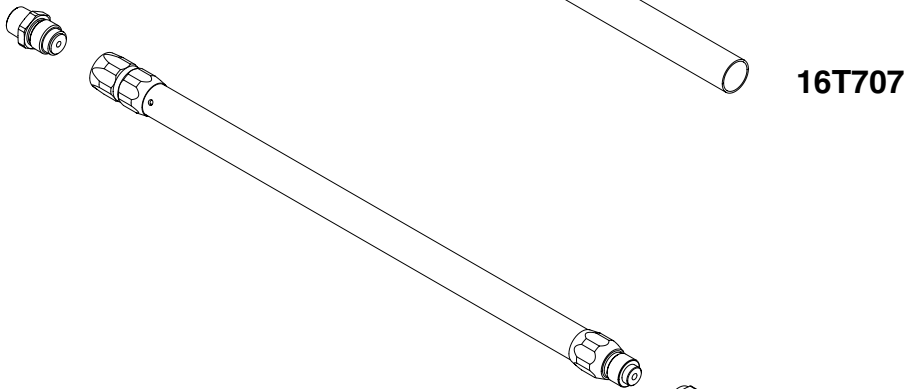
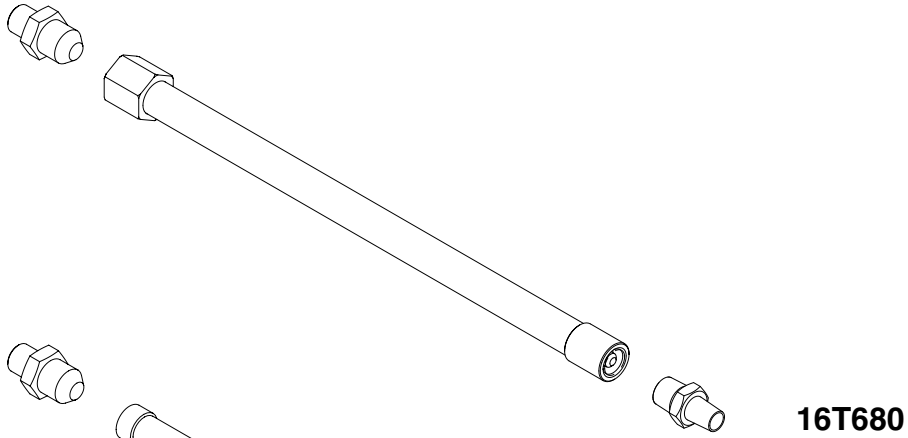


9. Assemble the retaining ring with adapter onto the RS gun.

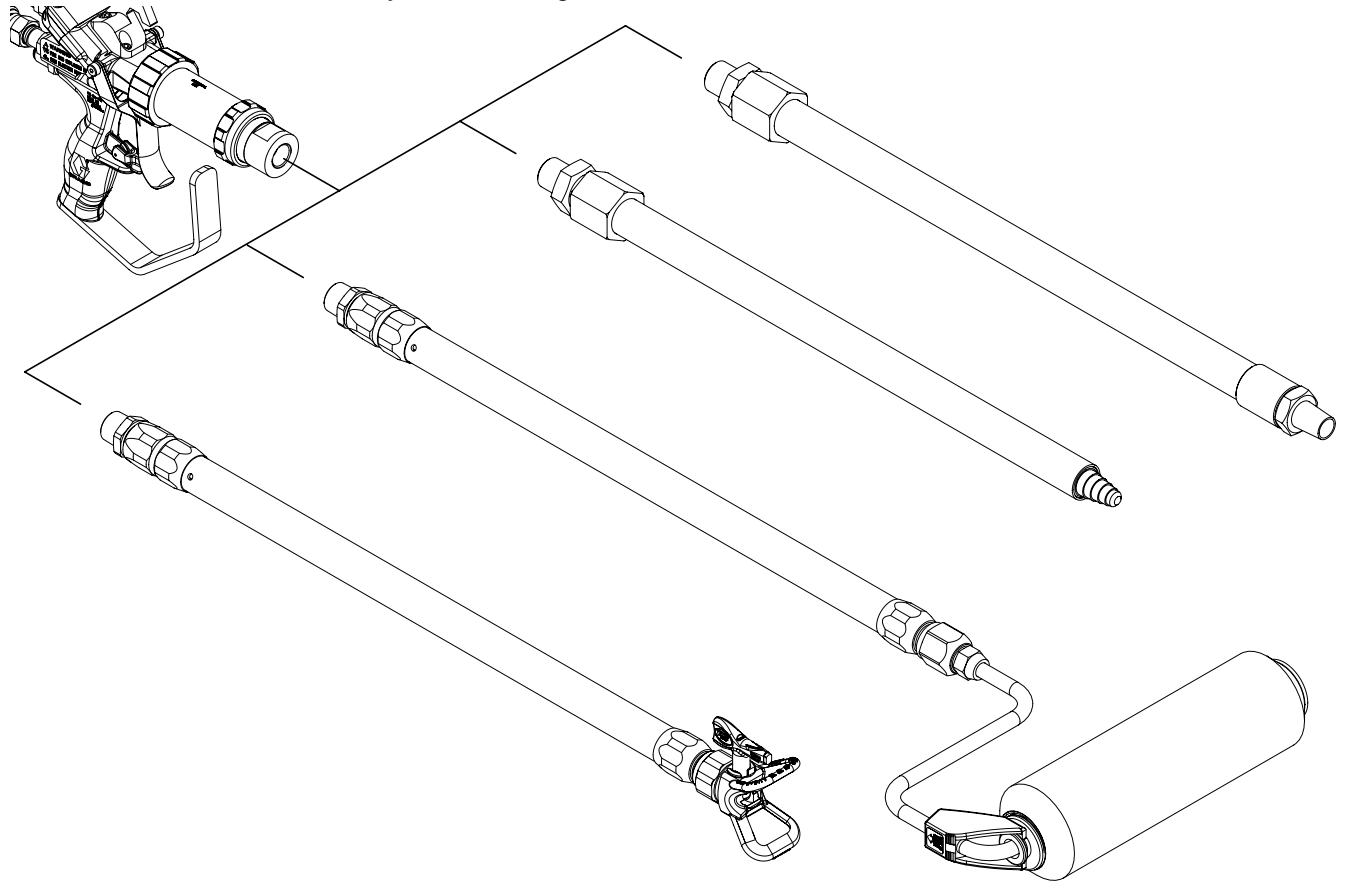


Installation

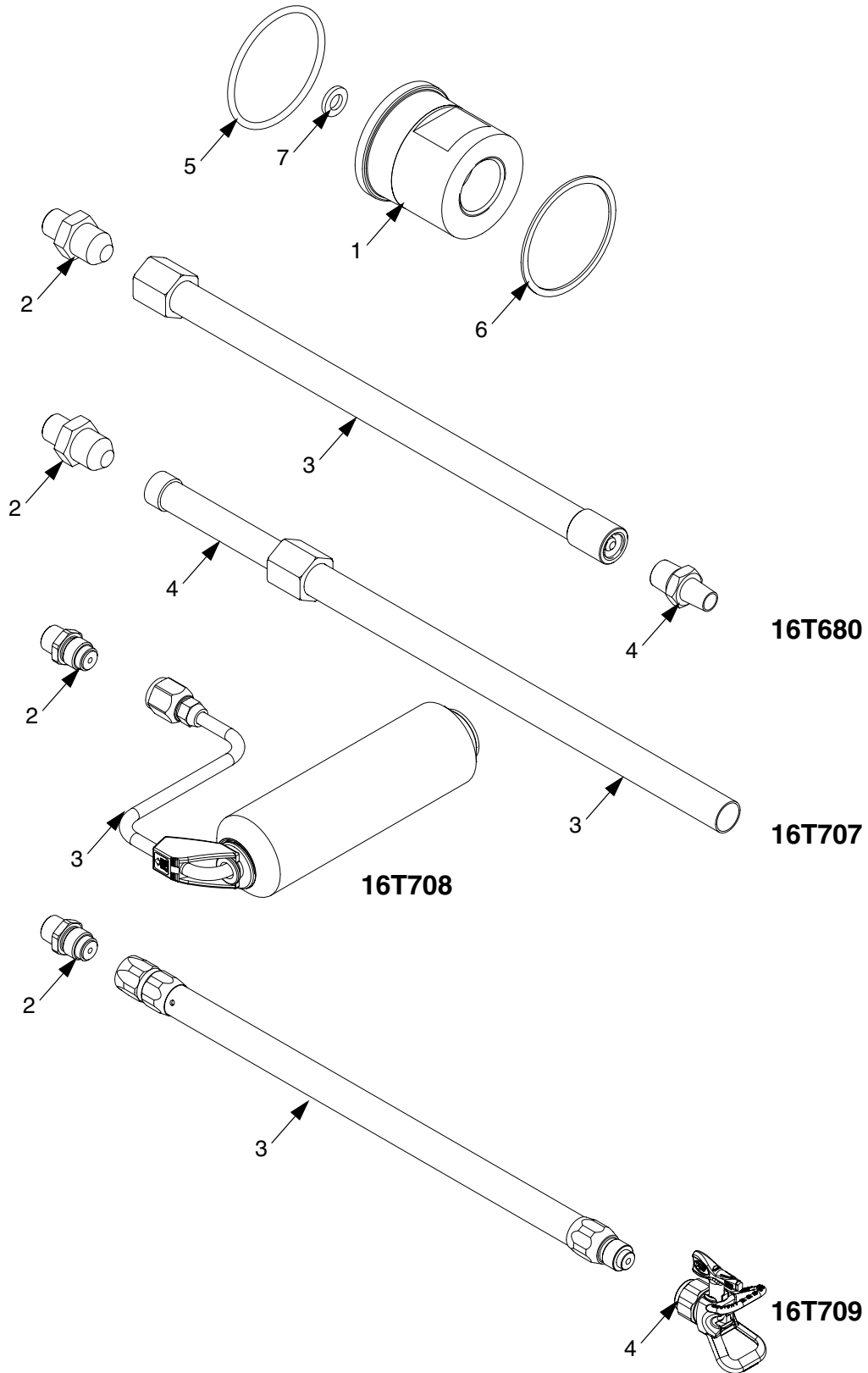
10. Assemble the nozzle kit as shown. Torque all fittings to prevent leaking.



11. Install the nozzle kit assembly onto the RS gun.



Parts



Ref	Part	Description	Quantity			
			16T680, KIT, RTM nozzle	16T707, KIT, casting nozzle	16T708, KIT, pressure fed roller	16T709, KIT, gelcoat
1	16K768	ADAPTER, air cap	1	1	1	1
2	16K774	ADAPTER, PFR			1	1
	8560-22	FITTING, connector	1	1		
3	21662-00	APPLICATOR, assembly, injection wand	1			
	232122	EXTENSION, roller, fixed				1
	24J540	FRAME, roller, 9", FRP			1	
	20624-00	SLEEVE, jacket, nozzle, metal		1		
4	XHD001	GUARD, RAC, SHD				1
	21652-00	NOZZLE, injection	1			
	20625-00	NOZZLE, mix		1		
5	107313	PACKING, o-ring	1	1	1	1
6	15G998	WASHER, UHMW	1	1	1	1
7	16T572	GASKET, washer	1	1	1	1

Graco Standard Warranty

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise.

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For the latest information about Graco products, visit www.graco.com.

TO PLACE AN ORDER, contact your Graco distributor or call to identify the nearest distributor.

Phone: 612-623-6921 **or Toll Free:** 1-800-746-1334 **Fax:** 330-966-3006

*All written and visual data contained in this document reflects the latest product information available at the time of publication.
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For patent information, see www.graco.com/patents.

Original instructions. This manual contains English. MM 332520

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